

Thread Dimensions

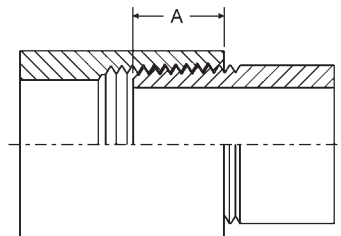
Nominal Dimensions of Standard Threads

- ODM = Outside diameter of the male
- IDF = Inside diameter of the female
- TPI = Threads per inch
- GHT (3/4") -- 1.0625 ODM, 11-1/2 TPI
- Female NPT (tapered pipe) thread is not available on hose swivel nuts

Size	Pipe O.D.	Tapered Threads		Straight Threads											
		NPT	BSPT _r	NPSH			NPSM			NST (NH)			BSPP		
		TPI	TPI	TPI	ODM (max)	IDF (min)	TPI	ODM (max)	IDF (min)	TPI	ODM (max)	IDF (min)	TPI	ODM (max)	IDF (min)
1/8"	.405	27.0	28				27.0	0.397	0.358					0.383	0.337
1/4"	.540	18.0	19				18.0	0.526	0.468					0.516	0.450
3/8"	.675	18.0	19				18.0	0.662	0.603					0.656	0.588
1/2"	.840	14.0	14	14.0	0.8248	0.7395	14.0	0.823	0.747					0.825	0.733
3/4"	1.050	14.0	14	14.0	1.0353	0.9500	14.0	1.034	0.958					1.041	0.950
1"	1.315	11.5	11	11.5	1.2951	1.1921	11.5	1.293	1.201	8.0	1.375	1.2246	11	1.309	1.193
1-1/4"	1.660	11.5	11	11.5	1.6399	1.5369	11.5	1.638	1.546				11	1.650	1.534
1-1/2"	1.900	11.5	11	11.5	1.8788	1.7758	11.5	1.877	1.785	9.0	1.990	1.8577	11	1.882	1.766
2"	2.375	11.5	11	11.5	2.3528	2.2498	11.5	2.351	2.259				11	2.347	2.231
2-1/2"	2.875	8.0	11	8.0	2.8434	2.6930	8.0	2.841	2.708	7.5	3.068	2.9104	11	2.960	2.844
3"	3.500	8.0	11				8.0	3.467	3.334	6.0	3.623	3.5306	11	3.460	3.344
4"	4.500	8.0	11				8.0	4.466	4.333	4.0	5.010	4.7111	11	4.450	4.334
4-1/2"										4.0	5.760	5.4611			
5"	5.563	8.0	11				8.0	5.528	5.395	4.0	6.260	5.9602	11	5.450	5.359
6"	6.625	8.0	11				8.0	6.585	6.452	4.0	7.025	6.7252	11	6.450	6.359
8"	8.625	8.0													
10"	10.750	8.0													
12"	12.750	8.0													

Normal Engagement Length of NPT Thread in Inches (A)

- Dimensions given do not allow for variations in tapping or threading.



Thread Size	Dimension A
1/8"	1/4"
1/4"	3/8"
3/8"	3/8"
1/2"	1/2"
3/4"	9/16"
1"	11/16"
1-1/4"	11/16"
1-1/2"	11/16"
2"	3/4"
2-1/2"	15/16"
3"	1"
4"	1-1/8"
5"	1-1/4"
6"	1-5/16"
8"	1-7/16"
10"	1-5/8"
12"	1-3/4"