

## Vacuum Fittings ISO Flanges and Fittings

**Application**

- Vacuum sealing for 2-1/2" - 10" O.D. tubing in the semiconductor industry

**Sizes**

- ISO63 - ISO250

**Features**

- Each assembly contains two identical flanges and a centering ring assembly and is joined together by clamps
- Centering ring keeps the flanges in line and prevents the O-ring from being pushed in by atmospheric pressure
- Multiple clamps must be used to ensure a sturdy connection
- ISO fittings are compatible with other manufacturers' ISO-KF-QF vacuum flanges
- All fittings are IPA cleaned and bagged in a controlled environment
- MTRs available

**Materials**

- Fittings: 304 or 316L stainless steel
- Clamps: aluminum
- O-ring: FKM

**Specifications**

- Maximum temperature: **302°F (150°C)**
- Helium leakage testing to 1x10<sup>-8</sup> Torr
- Standards followed: ISO2681



**Part Number Breakdown**

**Example: DVF - B 63 G A**

(ISO63, 304 stainless steel bored flange)

Product Line	-	Series	Size	Material	Type
DVF		A - KF B - ISO C - Fitting	63 - ISO63 80 - ISO80 100 - ISO100 160 - ISO160 200 - ISO200 250 - ISO250	G - 304 stainless steel R - 316L stainless steel <sup>1</sup> L - Aluminum (clamp only)	A - ISO bored flange B - ISO blank flange E - ISO centering ring assembly G - ISO flexible bellow H - ISO double claw clamp



<sup>1</sup> Minimum quantity requirements apply.

### ISO Bored Flanges

Flange Size	A (in)	B (in)	C (in)	D (in)	304 Stainless Steel Part #
ISO63	3.74	0.47	2.44	2.51	DVF-B63GA
ISO80	4.33	0.47	2.94	3.01	DVF-B80GA
ISO100	5.12	0.47	3.91	4.02	DVF-B100GA
ISO160	7.09	0.47	5.87	6.03	DVF-B160GA
ISO200	9.45	0.47	7.87	8.03	DVF-B200GA
ISO250	11.42	0.47	9.88	10.02	DVF-B250GA

