

## TECHNICAL STANDARDS & SAFETY AUTHORITY

14th Floor, Centre Tower 3300 Bloor Street West Toronto, Ontario Canada M8X 2X4

## Show facsimile of manufacturer's logo or trademark, as it will appear on the fitting, in the space below

## DIXON

	Cam Thang, Vice President, Accounti (Name and Position, e.g. President, Plant Manager, Ch.		
		ief Engineer)	
f	Dixon Group Canada Limited		
	(Name of Manufacturer)		
ocated at	2200 Logan Ave, Winnipeg, MB R2R 0J2	(204)633-5650	(204)633-6119
Ŋ <del></del>	(Plant Address)	(Telephone No.)	(Fax No.)
	declare that the fittings listed hereunder, which are subject to the re Vessels Regulation, comply with all of the requirements of	e <b>Technical Standar</b> o	ds and Safety Act, Boilers
3	(Title of recognized North American Standard)		
which specifi	es the dimensions, materials of construction, pressure/temperature rat	ings, identification markir	ng the fittings and service;
ASME B31 pressure/ter	overed by the provisions of a recognized North American standa 3 Process Piping as supported by the attached data which are ratings and the basis for such ratings, the marking of the latter than the manufacture of these fittings is controlled by a quality system.	ch identifies the dimension of fitting for identification	ons, material of construction, and service.
	which has been verified by the following authority,QL	JASAR	
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	y this declaration, for which I seek registration, are category	Н	type fittings. In support of
nis application, the f	y this declaration, for which I seek registration, are category	<u>H</u>	
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## **Scope of Registration**

Dixon Group Canada - HS-Series Fittings

Design Code:

Dixon HS-Series fittings are designed and manufactured to comply with ISO 7241-B, Hydraulic Fluid Power — Quick-action Couplings.

The wall thickness of the fittings has been calculated to comply with ASME B31.3 with allowable stress.

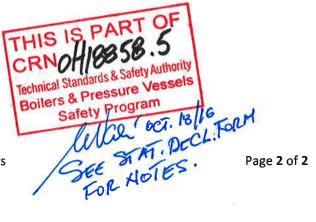
Design Temperature: 400 °F

Design Pressure: 200 Psi

Hydrostatic Test Pressure: The fittings have been tested up to 1,350 Psi for a factor of safety of 4.5 and additional temperature correction for the reduction in allowable stress to maximum operating temperature. Test results are shown in the attached proof test reports witnessed and signed by the boiler inspector.

Product No.	Description	Material	Proof Tested by
2HSF2-B	¼ inch body, ¼ inch NPT, Coupler	CDA 360 Brass	2HSF2-B
2HSF2-S	¼ inch body, ¼ inch NPT, Coupler	AISI 303 Stainless Steel	2HSF2-S
2HSBF2-B	¼ inch body, ¼ inch BSPP, Coupler	CDA 360 Brass	2HSBF2-B
2HSBF2-S	¼ inch body, ¼ inch BSPP, Coupler	AISI 303 Stainless Steel	2HSBF2-S
3HSF3-B	% inch body, % inch NPT, Coupler	CDA 360 Brass	3HSF3-B
3HSF3-S	% inch body, % inch NPT, Coupler	AISI 303 Stainless Steel	3HSF3-S
3HSBF3-B	% inch body, % inch BSPP, Coupler	CDA 360 Brass	3HSBF3-B
3HSBF3-S	% inch body, % inch BSPP, Coupler	AISI 303 Stainless Steel	3HSBF3-S
4HSF4-B	½ inch body, ½ inch NPT, Coupler	CDA 360 Brass	4HSF4-B
4HSF4-S	½ inch body, ½ inch NPT, Coupler	AISI 303 Stainless Steel	4HSBF4-S
4HSBF4-B	½ inch body, ½ inch BSPP, Coupler	CDA 360 Brass	4HSF4-B
4HSBF4-S	½ inch body, ½ inch BSPP, Coupler	AISI 303 Stainless Steel	4HSBF4-S
6HSF6-B	¾ inch body, ¾ inch NPT, Coupler	CDA 360 Brass	6HSF6-B
6HSF6-S	¾ inch body, ¾ inch NPT, Coupler	AISI 303 Stainless Steel	6HSF6-S
6HSBF6-B	¾ inch body, ¾ inch BSPP, Coupler	CDA 360 Brass	6HSBF6-B
6HSBF6-S	% inch body, % inch BSPP, Coupler	AISI 303 Stainless Steel	6HSBF6-S
8HSF8-B	1 inch body, 1 inch NPT, Coupler	CDA 360 Brass	8HSF8-B
8HSF8-S	1 inch body, 1 inch NPT, Coupler	AISI 303 Stainless Steel	8HSBF8-S
8HSBF8-B	1 inch body, 1 inch BSPP, Coupler	CDA 360 Brass	8HSF8-B
8HSBF8-S	1 inch body, 1 inch BSPP, Coupler	AISI 303 Stainless Steel	8HSBF8-S

Product No.	Description	Material	Proof Tested by
HS2F2	¼ inch body, ¼ inch NPT, Nipple	AISI 12L14 Steel	HS2F2-S
HS2F2-B	¼ inch body, ¼ inch NPT, Nipple	CDA 360 Brass	HS2F2-B
HS2F2-S	¼ inch body, ¼ inch NPT, Nipple	AISI 303 Stainless Steel	HS2F2-S
HS2BF2	¼ inch body, ¼ inch BSPP, Nipple	AISI 12L14 Steel	HS2BF2-S
HS2BF2-B	¼ inch body, ¼ inch BSPP, Nipple	CDA 360 Brass	HS2BF2-B
HS2BF2-S	¼ inch body, ¼ inch BSPP, Nipple	AISI 303 Stainless Steel	HS2BF2-S
HS3F3	¾ inch body, ¾ inch NPT, Nipple	AISI 12L14 Steel	HS3F3-S
HS3F3-B	¾ inch body, ¾ inch NPT, Nipple	CDA 360 Brass	HS3F3-B
HS3F3-S	% inch body, % inch NPT, Nipple	AISI 303 Stainless Steel	HS3F3-S
HS3BF3	¾ inch body, ¾ inch BSPP, Nipple	AISI 12L14 Steel	HS3F3-S
HS3BF3-B	¾ inch body, ¾ inch BSPP, Nipple	CDA 360 Brass	HS3F3-B
HS3BF3-S	¾ inch body, ¾ inch BSPP, Nipple	AISI 303 Stainless Steel	HS3F3-S
HS4F4	½ inch body, ½ inch NPT, Nipple	AISI 12L14 Steel	HS4F4-S
HS4F4-B	½ inch body, ½ inch NPT, Nipple	CDA 360 Brass	HS4F4-B
HS4F4-S	½ inch body, ½ inch NPT, Nipple	AISI 303 Stainless Steel	HS4F4-S
HS4BF4	½ inch body, ½ inch BSPP, Nipple	AISI 12L14 Steel	HS4F4-S
HS4BF4-B	½ inch body, ½ inch BSPP, Nipple	CDA 360 Brass	HS4F4-B
HS4BF4-S	½ inch body, ½ inch BSPP, Nipple	AISI 303 Stainless Steel	HS4F4-S
HS6F6	¾ inch body, ¾ inch NPT, Nipple	AISI C1144 Steel	HS6F6-S
HS6F6-B	¾ inch body, ¾ inch NPT, Nipple	CDA 360 Brass	HS6F6-B
HS6F6-S	¾ inch body, ¾ inch NPT, Nipple	AISI 303 Stainless Steel	HS6F6-S
HS6BF6	¾ inch body, ¾ inch BSPP, Nipple	AISI C1144 Steel	HS6F6-S
HS6BF6-B	¾ inch body, ¾ inch BSPP, Nipple	CDA 360 Brass	HS6F6-B
HS6BF6-S	¾ inch body, ¾ inch BSPP, Nipple	AISI 303 Stainless Steel	HS6F6-S
HS8F8	1 inch body, 1 inch NPT, Nipple	AISI C1144 Steel	HS8BF8-S
HS8F8-B	1 inch body, 1 inch NPT, Nipple	CDA 360 Brass	HS8F8-B
HS8F8-S	1 inch body, 1 inch NPT, Nipple	AISI 303 Stainless Steel	HS8BF8-S
HS8BF8	1 inch body, 1 inch BSPP, Nipple	AISI C1144 Steel	HS8BF8-S
HS8BF8-B	1 inch body, 1 inch BSPP, Nipple	CDA 360 Brass	HS8F8-B
HS8BF8-S	1 inch body, 1 inch BSPP, Nipple	AISI 303 Stainless Steel	HS8BF8-S



Scope of Registration – Dixon HS-Series Fittings