

The Right Connection®

# **Series 1** Filters, Regulators, and Lubricators

dixonvalve.com Customer Service 877.963.4966

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A Safety Statement

Dixon's couplings and retention devices are designed to work safely for their intended use. The selection of the proper hose, coupling, and retention device, and the proper application of the coupling to the hose are of utmost importance.

Users must consider the size, temperature, application, media, pressure, and hose and coupling manufacturer's recommendations when selecting the proper hose assembly components. Dixon® recommends that all hose assemblies be tested in accordance with the Association for Rubber Products Manufacturer's (ARPM) recommendations and be inspected regularly (before each use) to ensure that they are not damaged or have become loose. Visit ARPMINC.com for more information.

Where safety devices are integral to the coupling, they must be working and utilized. The use of supplementary safety devices such as safety clips or safety cables are recommended.

If any problem is detected, couplings must be removed from service immediately.

Dixon is available to consult, train, and recommend the proper selection and application of all fittings we sell. We strongly recommend that distributors and end users make use of Dixon's testing and recommendation services. Call 877.963.4966 or visit dixonvalve.com learn more.



		<b>Dixon - Series</b>	1 Cross Refere	nce	
Fil	ters	Regu	ulators		Regulators
Dixon	Norgren	Dixon	Norgren	Dixon	Norgren
F07-100A	F07-100-A1TA	R07-100R	R07-100-RNKA	B07-102AG	B07-102-A1KA
F07-100M	F07-100-M1TA	R07-100RG	R07-100-RGKA	B07-102MG	B07-102-M1KA
F07-200A	F07-200-A1TA	R07-200R	R07-200-RNKA	B07-202AG	B07-202-A1KA
F07-200M	F07-200-M1TA	R07-200RG	R07-200-RGKA	B07-202MG	B07-202-M1KA
F17-600A	F17-600-A3DA	R11-013RG	11-002-013	B72G-2AG	B72G-2AK-ST3-RMG
F17-600M	F17-600-M3DA	R11-037RG	11-002-037	B72G-2AG-MB	B72G-2AK-SD3-RMG
F17-800A	F17-800-A3DA	R11-061RG	11-002-061	B72G-2MG	B72G-2AK-QT3-RMC
F17-800M	F17-800-M3DA	R17-600R	R17-600-RNLA	B72G-2MG-MB	B72G-2AK-QD3-RM0
F17-A00A	F17-A00-A3DA	R17-600RG	R17-600-RGLA	B72G-3AG	B72G-3AK-ST3-RMG
F17-A00M	F17-A00-M3DA	R17-800R	R17-800-RNLA	B72G-3AG-MB	B72G-3AK-SD3-RMG
F17-B00A	F17-B00-A3DA	R17-800RG	R17-800-RGLA	B72G-3MG	B72G-3AK-QT3-RMC
F17-B00M	F17-B00-M3DA	R17-A00R	R17-A00-RNLA	B72G-3MG-MB	B72G-3AK-QD3-RM0
F18-C00A	F18-C00-A3DA	R17-A00RG	R17-A00-RGLA	B73G-2AG	B73G-2AK-AT3-RMG
F18-C00M	F18-C00-M3DA	R17-B00R	R17-B00-RNLA	B73G-2AG-MB	B73G-2AK-AD3-RM0
F72G-2A	F72G-2AN-ST3	R17-B00RG	R17-B00-RGLA	B73G-2MG	B73G-2AK-QT3-RMC
F72G-2A-MB	F72G-2AN-SD3	R18-C05R	R18-C05-RNLA	B73G-2MG-MB	B73G-2AK-QD3-RM0
F72G-2M	F72G-2AN-QT3	R18-C05RG	R18-C05-RGLA	B73G-3AG	B73G-3AK-AT3-RMG
F72G-2M-MB	F72G-2AN-QD3	R43-201RG	R43-201-NGLA	B73G-3AG-MB	B73G-3AK-AD3-RM0
F72G-3A	F72G-3AN-ST3	R43-301RG	R43-301-NGLA	B73G-3MG	B73G-3AK-QT3-RM0
F72G-3A-MB	F72G-3AN-SD3	R43-406RG	R43-406-NGLA	B73G-3MG-MB	B73G-3AK-QD3-RM0
F72G-3M	F72G-3AN-QT3	R72G-2R	R72G-2AK-RMN	B73G-4AG	B73G-4AK-AT3-RM0
F72G-3M-MB	F72G-3AN-QD3	R72G-2RG	R72G-2AK-RMG	B73G-4AG-MB	B73G-4AK-AD3-RM0
F73G-2A	F73G-2AN-AT3	R72G-3R	R72G-3AK-RMN	B73G-4MG	B73G-4AK-QT3-RM0
F73G-2A-MB	F73G-2AN-AD3	R72G-3RG	R72G-3AK-RMG	B73G-4MG-MB	B73G-4AK-QD3-RM0
F73G-2M	F73G-2AN-QT3	R72M-2RG	R72M-2AK-RMG	B74G-3AG	B74G-3AK-AP3-RM0
F73G-2M-MB	F73G-2AN-QD3	R72M-3RG	R72M-3AK-RMG	B74G-3AG-MB	B74G-3AK-AD3-RM0
F73G-3A	F73G-3AN-AT3		R72M-2AK-RMN	B74G-3MG	B74G-3AK-QP3-RM0
F73G-3A-MB	F73G-3AN-AD3	R72M-3R	R72M-3AK-RMN	B74G-3MG-MB	B74G-3AK-QD3-RM0
F73G-3M	F73G-3AN-QT3	R73G-2R	R73G-2AK-RMN	B74G-4AG	B74G-4AK-AP3-RM0
F73G-3M-MB	F73G-3AN-QD3	R73G-2RG	R73G-2AK-RMG	B74G-4AG-MB	B74G-4AK-AD3-RM0
F73G-4A	F73G-4AN-AT3	R73G-3R	R73G-3AK-RMN	B74G 4AG MB	B74G-4AK-QP3-RM
F73G-4A-MB	F73G-4AN-AD3		R73G-3AK-RMG	B74G-4MG-MB	B74G-4AK-QD3-RM
F73G-4M	F73G-4AN-QT3	R73G-4R	R73G-4AK-RMN	B74G-6AG	B74G-6AK-AP3-RM0
F73G-4M-MB	F73G-4AN-QD3	R73G-4RG	R73G-4AK-RMG	B74G-6AG-MB	B74G-6AK-AD3-RM
F74C-3A-MB			R74G-3AK-RMN	B74G-6MG	
	F74C-3AD-AD0	R74G-3R		B74G-6MG-MB	B74G-6AK-QP3-RM
F74C-4A-MB	F74C-4AD-AD0	R74G-3RG	R74G-3AK-RMG	D/4G-0IVIG-IVID	B74G-6AK-QD3-RM0
F74G-3A	F74G-3AN-AP3	R74G-4R	R74G-4AK-RMN	<ul> <li>SCEM ratings</li> </ul>	are at 100 PSI inlet
F74G-3A-MB	F74G-3AN-AD3	R74G-4RG	R74G-4AK-RMG	pressure	
F74G-3M	F74G-3AN-QP3	R74G-6R	R74G-6AK-RMN		irements given in
F74G-3M-MB	F74G-3AN-QD3	R74G-6RG	R74G-6AK-RMG	inches (mm)	-
F74G-4A	F74G-4AN-AP3	R83-200R	R83-200-RNLA		gned for air service
F74G-4A-MB	F74G-4AN-AD3	R91-221RG	R91W-2AK-NGLN	only, unless of	therwise indicated
F74G-4M	F74G-4AN-QP3				
F74G-4M-MB	F74G-4AN-QD3				
F74G-6A	F74G-6AN-AP3		EI 4434	7593 (B)	
F74G-6A-MB	F74G-6AN-AD3				
F74G-6M	F74G-6AN-QP3				
F74G-6M-MB	F74G-6AN-QD3			<b>投资</b> ]	
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F74H-4A-MB

F74H-6A-MB

F74V-3A-MB

F74V-4A-MB

F74V-6A-MB

F74H-4AD-AD0

F74H-6AD-AD0

F74V-3AN-EMA

F74V-4AN-EMA

F74V-6AN-EMA

# **Dixon - Series 1 Cross Reference**

Lubricators - Micro-Fog		Lubricato	ors - Oil-Fog	Cor	nbination Units
Dixon	Norgren	Dixon	Norgren	Dixon	Norgren
L07-100A	L07-100-MPAA	L17-600D	L17-600-OPDA	E72-2A	C72A-2AK-ST3-RMG-QT
L07-200A	L07-200-MPAA	L17-800D	L17-800-OPDA	E72-2A-MB	C72A-2AK-SD3-RMG-QD
L17-600A	L17-600-MPDA	L17-A00D	L17-A00-OPDA	E72-2M	C72A-2AK-QT3-RMG-QT
L17-800A	L17-800-MPDA	L17-B00D	L17-B00-OPDA	E72-2M-MB	C72A-2AK-QD3-RMG-QD
L17-A00A	L17-A00-MPDA	L72C-2	L72C-2AP-QTN	E72-3A	C72A-3AK-ST3-RMG-QT
L17-B00A	L17-B00-MPDA	L72C-2MB	L72C-2AP-QDN	E72-3A-MB	C72A-3AK-SD3-RMG-QD
L17-600APX	L17-646-MPDA	L72C-3	L72C-3AP-QTN	E72-3M	C72A-3AK-QT3-RMG-QT
L17-800APX	L17-846-MPDA	L72C-3MB	L72C-3AP-QDN	E72-3M-MB	C72A-3AK-QD3-RMG-QD
L72M-2	L72M-2AP-QTN	L73C-2	L73C-2AP-QTN	E73-2A	C73A-2AK-AT3-RMG-QT
L72M-2MB	L72M-2AP-QDN	L73C-2MB	L73C-2AP-QDN	E73-2A-MB	C73A-2AK-AD3-RMG-QD
L72M-3	L72M-3AP-QTN	L73C-3	L73C-3AP-QTN	E73-2M	C73A-2AK-QT3-RMG-QT
L72M-3MB	L72M-3AP-QDN	L73C-3MB	L73C-3AP-QDN	E73-2M-MB	C73A-2AK-QD3-RMG-QD
L73M-2	L73M-2AP-QTN	L73C-4	L73C-4AP-QTN	E73-3A	C73A-3AK-AT3-RMG-QT
L73M-2MB	L73M-2AP-QDN	L73C-4MB	L73C-4AP-QDN	E73-3A-MB	C73A-3AK-AD3-RMG-QD
L73M-3	L73M-3AP-QTN	L74C-3	L74C-3AP-QPN	E73-3M	C73A-3AK-QT3-RMG-QT
L73M-3MB	L73M-3AP-QDN	L74C-3MB	L74C-3AP-QDN	E73-3M-MB	C73A-3AK-QD3-RMG-QD
L73M-4	L73M-4AP-QTN	L74C-4	L74C-4AP-QPN	E73-4A	C73A-4AK-AT3-RMG-QT
L73M-4MB	L73M-4AP-QDN	L74C-4MB	L74C-4AP-QDN	E73-4A-MB	C73A-4AK-AD3-RMG-QD
L73M-2MBPX	L73M-2AP-DRP	L74C-6	L74C-6AP-QPN	E73-4M	C73A-4AK-QT3-RMG-QT
L73M-3MBPX	L73M-3AP-DRP	L74C-6MB	L74C-6AP-QDN	E73-4M-MB	C73A-4AK-QD3-RMG-QI
L73M-4MBPX	L73M-4AP-DRP		1	E74-3A	C74A-3AK-AT3-RMG-QF
L74M-3	L74M-3AP-QPN			E74-3A-MB	C74A-3AK-AD3-RMG-QI
L74M-3MB	L74M-3AP-QDN			E74-3M	C74A-3AK-QT3-RMG-QF
L74M-4	L74M-4AP-QPN			E74-3M-MB	C74A-3AK-QD3-RMG-QI
L74M-4MB	L74M-4AP-QDN			E74-4A	C74A-4AK-AT3-RMG-QF
L74M-6	L74M-6AP-QPN			E74-4A-MB	C74A-4AK-AD3-RMG-QI
L74M-6MB	L74M-6AP-QDN			E74-4M	C74A-4AK-QT3-RMG-QF
L74M-3MBPX	L74M-3AP-DRP			E74-4M-MB	C74A-4AK-QD3-RMG-QI
L74M-4MBPX	L74M-4AP-DRP			E74-6A	C74A-6AK-AT3-RMG-QF
L74M-6MBPX	L74M-6AP-DRP			E74-6A-MB	C74A-6AK-AD3-RMG-QI
	1			E74-6M	C74A-6AK-QT3-RMG-QF
				E74-6M-MB	C74A-6AK-QD3-RMG-QE
				P1A-100A	P1A-100-A1AA
				P1A-100M	P1A-100-M1AA
				P1A-200A	P1A-200-A1AA

P1A-200M

P8A-660A

P8A-660M

P8A-860A

P8A-860M

PTH-100AG

PTH-200AG

P1A-200-M1AA

P8A-660-A3DA

P8A-660-M3DA

P8A-860-A3DA

P8A-860-M3DA

PTH-100-A1AA

PTH-200-A1AA



# **Filter Overview**

Three main types of filters exist: The general purpose filter for water and particles, the coalescing oil removal filter for oil aerosols, and the activated carbon filter for the removal of oil vapors. The general purpose filter is used for most filter applications and is available from 1/8" to 2" pipe sizes. Uses are main headers, branch lines, tools, cylinders, valves and valve circuits, air agitators, etc. Oil removal filters are used where very clean, oil-free air is required, such as for the supply to instrumentation, air gauging equipment, and air bearings. Activated carbon filters are used for systems where the oil vapors in the air are not acceptable; such as instrumentation and paint spraying.

#### How Do General Purpose Filters Work?

The dirt and moisture-laden air enters the inlet port and is directed into the louvres which centrifugally separate the entrapped liquids and dirt which fall to the bottom of the bowl. Near the bottom of the bowl a baffle creates a quiet zone, preventing the turbulent air re-entrapping the contaminants. The air, now free of water droplets and large dirt particles, passes through the filter element which removes small dirt particles.

#### How Do Oil Removal Filters Work?

The fine oil mist is coalesced (merged) as it passes through the fine fibrous filtration media. These oil droplets are collected in the outer sock and then drop from the element to the bottom of the bowl for easy removal.

Where a coalescing filter is being used for oil removal, the element quickly becomes saturated which is clearly visible on the outer sock. This is the normal operating condition for oil removal.

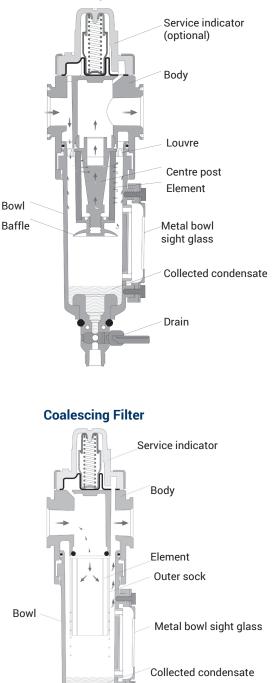
#### How do Vapor Removal Filters Work?

Carbon filters are used to remove oil vapors (odors). The activated carbon has a porous structure which results in a large surface area. The oil vapors are attracted and adhere to this surface. There is usually a small sintered medium included in an activated carbon element to prevent the carbon particles from migrating downstream. The carbon filter reduces the maximum oil content of air leaving the filter to 0.003 ppm at **70°F**, for example to ISO 8573 class 1.7.1.

#### Why use a Pre-Filter?

A pre-filter is simply a general purpose filter placed upstream of a higher grade filter to remove the majority of the water and larger particle contaminants and thus lengthen the life of the higher grade filter element. A 5 micron pre-filter should always be used ahead of an oil or vapor removal filter.

#### **General Purpose Filter**



Drain

# **Regulator Overview**

Regulators ideally provide a constant outlet pressure independent of variations in inlet pressure or flow. Regulators are typically used to:

a) reduce pressure to the level required for downstream equipment

b) limit the force of cylinders

c) minimize pressure variation at the point of use

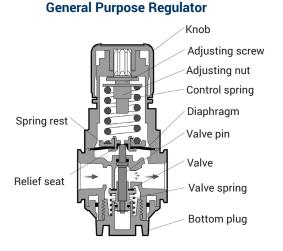
The range of different regulators and options within each type are wide and varied, but each can broadly be put into one

of 3 categories.

general purpose regulators

pilot operated regulators

• application specific regulators



#### **General Purpose Regulators**

General purpose regulators are designed to give the maximum flow capacity (for their size) while maintaining, to a reasonable accuracy, the outlet pressure to the set level. They are used to control pressures in compressed air line installations to different parts of machines or to pneumatic tools and motors. General purpose regulators are available in relieving or nonrelieving types. Relieving regulators can be adjusted from a high pressure to a low pressure. Even in a dead end situation relieving regulators will allow the excess downstream pressure to be exhausted. This causes a loud hissing sound which is perfectly normal. Non-relieving regulators when similarly adjusted will not allow the downstream pressure to escape. The trapped air will need to be released in some other way, for example by operating a downstream valve. General purpose regulators have a control spring which acts on a diaphragm to regulate the air pressure. The rating of this control spring determines the adjustment range of the regulator. The outlet pressure setting is obtained by turning the knob (or T handle) clockwise to increase pressure, counterclockwise to decrease pressure.



# **Lubricator Overview**

Filter/regulators combine the features of a filter and regulator with a single compact body. Air passes through the filter section first removing water and particle contaminants, and is then regulated by the top regulator section.

See individual filter and regulator sections for details.

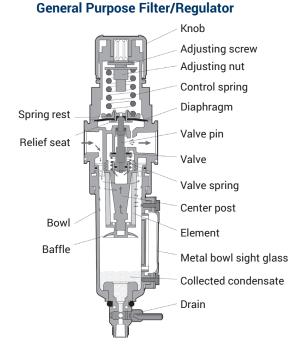
#### **Performance Characteristics**

The regulator section of the filter/regulator determines the flow and regulation characteristics of the unit. Flow is therefore measured in terms of pressure drop from set pressure (see regulators) and not flow versus pressure drop as in a filter. Regulation characteristics are determined in the same way as regulators.

Dixon offers two main types of lubricators: Micro-Fog and Oil-Fog. These units are mounted directly into the pipe and add small amounts of oil to the air flowing through them.

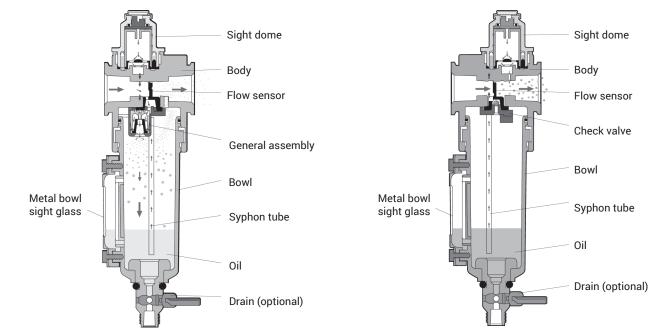
#### **Micro-Fog Lubricators**

The oil droplets seen in the sight dome are atomized and collected in the area above the oil in the bowl. The smaller lighter particles are drawn into the air flow and pass down-stream. As a result, typically only 10% of the oil seen as drops in the sight dome is passed downstream. The remainder falls back into the oil reservoir. Consequently, drip rate settings are somewhat higher than their oil-fog equivalent. This makes setting much easier, particularly in low flow applications. The fine micro-fog oil particles can travel long distances through complex pipe work making micro-fog lubricators suitable for multiple valve and cylinder circuits.



#### **Oil Fog-Lubricators**

All the oil droplets seen in the sight dome are added directly into the air flow. This results in relatively large oil droplets passing downstream, suitable for heavy lubrication applications, for example single cylinders and tools. Most competitive in line lubricators are of the oil-fog type.



# What Are The Differences Between Micro-Fog and Oil-Fog?

#### Micro-Fog:

- · small oil particles; less than 2 micron
- only 10% of 'drip rate' is delivered downstream as active lubricant (remainder is returned to main oil reservoir)
- high drip rates make drip setting easier in low flow applications
- · can be mounted above or below the point of application
- · cannot be filled without shutting off upstream air (unless a quick fill cap or remote fill device is used)
- · for use with lengthy air lines, multiple valve and cylinder circuits
- · has a flow sensor to provide an almost constant oil output density for varying flows
- · filling method:
  - the micro-fog unit can only be filled without isolating the upstream pressure if a remote fill or quick fill nipple accessory is fitted
  - to remove the fill plug of a micro-fog lubricator while under pressure can be dangerous
- if in doubt shut off the upstream air

#### Oil-Fog:

- · large oil particles not as fine as micro-fog
- all oil drips seen in sight domes are delivered downstream
- · for applications over short distances
- should be mounted at same level or higher than device being lubricated
- standard bowls can be filled under pressure (not on rapid cycle units)
- suitable for heavy lubrication applications, for example single large cylinders and tools
- · has a flow sensor which provides constant oil output density for varying flows
- · filling method:
  - the oil-fog lubricators can be filled under pressure, for example, without switching off the upstream air
  - when a fill plug is removed a check valve in the lubricator body isolates the inlet pressure from the bowl and the reservoir will depressurize
  - the lubricator can then be filled with oil
  - when the fill plug is replaced, the reservoir will repressurize

#### Can Oil-Fog and Micro-Fog Units be Converted?

Generally not, simply changing a green (oil-fog) sight dome for a red (micro-fog) sight dome does not change the function. Some lubricators are designed around a cartridge insert. In this case it may be possible to swap the cartridge and sight domes to change the function.

# **Setting Lubricator Drip Rates**

#### What is the correct drip rate setting?

The drip rate will depend on the application, the amount of lubrication required, the flow through the lubricator, and the lubricator type. In micro-fog lubricators only 10% of the droplets in the sight dome are carried downstream. The drip rate in micro-fog lubricators therefore tends to be much higher. The following table can be used to estimate drip rate for required flow. This is very much a rule of thumb. In practice it is necessary to fine tune the oil drip rate in each application.

Typical Drip Rate per Minute Micro-Fog	Typical Drip Rate per Oil-Fog	Approximate Flow SCFM (dm3/s)
20	2	10 (5)
40	4	20 (10)
60	6	30 (15)
80	8	40 (20)
100	10	50 (25)
120	12	60 (30)

#### Can the drip rate be shut off?

In lubricators with needle valve type sight dome, yes.

Some sight domes use a felt pad which is soaked in oil at the point where the drops are formed. With this type of sight dome the oil droplets cease once the felt pad dries out. With the new style dome (L72/73/74 and L07) complete shut off is not possible. Minimum adjustment for the drip rate is around one drop per minute.



# Simple Filter Troubleshooting

Malfunction	Possible cause	Remedy
	Micron rating of element is too small.	Use larger micron element size for application.
Excessive pressure drop	Filter is element blocked.	<ol> <li>Clean element (not coalescing element).</li> <li>Replace with new element.</li> </ol>
	Flow requirements are greater than the filter capacity.	Use larger filter.
Dirt passing through filter	The element seals are missing or defective. (N.B. Seals not required on some units).	1. Replace the seal. 2. Tighten the element.
Dirt passing through litter	Element is damaged.	Replace the element.
Water passing through filter	The water level in the bowl is above the baffle.	Drain the water.
	Filter's flow capacity is exceeded.	Maintain flow within capacity of filter or change to filter capable of handling desired flows.
	The bowl has been cleaned with incompatible fluid.	Replace the bowl (only clean with soap and warm water).
Crazing of polycarbonate bowl	The bowl is being used in an area containing fumes or vapors incompatible with polycarbonate.	Replace the bowl.
or milky appearance	Compressor oil vapor may be causing problems.	Remove the cause of the issue or switch to metal bowls from plastic ones.
	Air intake to the compressor may contain fumes or vapor incompatible with polycarbonate.	Replace the bowl.
Water beyond the filter	High temperature inlet air cools down downstream, and moisture condenses to water.	Install a dryer, pre-cool the air, or install a filter just before application.

# Simple Regulator Troubleshooting

Malfunction	Possible cause	Remedy
Regulator creep (increase in secondary pressure due to leak from primary)	Dirty or cut valve elastomers. Nick in valve seat.	Replace or clean valve. If body or valve seat is damaged it can be replaced on some models. On others replacement of complete regulator is required.
Won't relieve secondary pressure	Non-relieving diaphragm assembly.	If this feature is required, replace with relieving type diaphragm assembly.
Won't reach desired pressure	Regulating spring with low spring rate.	Use regulating spring with spring rate designed to cover desired range.
Excessive leak from relief hole	Damaged relief seat. Ruptured diaphragm.	Replace the diaphragm assembly.
	Leakage past valve causing secondary to increase somewhat and open relief seat.	Replace or clean the valve.
Regulator chatter	A resonant condition is generally only encountered under a certain set of conditions of flow and pressure and then only in some applications in which regulator couples with other system components.	Replace spring with a higher pressure range spring. Replace with a piston type regulator since they have less tendency to chatter.
Regulator difficult to adjust	Adjusting screw or knob locking device in locked position.	Pull to unlock knob and adjust; push knob to lock.
	Contaminants in adjusting screw threads.	Threaded adjusting screws: loosen lock nut, remove adjusting screw, clean thread and lubricate. Place some lubricant on tip of screw.

# Simple Lubricator Troubleshooting

Malfunction	Possible cause	Remedy
	Oil adjustment knob fully clockwise	Readjust the knob.
	Low oil level	Check the oil level.
	Airflow through lubricator too low	Use a smaller size lubricator.
No drip rate		Remove bowl and sight feed adjustment dome and clear siphon tube.
	Blocked oil filter screen	Remove sight feed adjustment dome and clean or replace screen located in dome assembly.
	Air leaks	Check the bowl, filler plug, and sight dome seals. Tighten if necessary.
Oil foaming	Over aeration	Check the bowl seals for slight leaks.
Oil emulsified	Water in lubricator	Place the filter immediately upstream.
Drip rate changes after setting	Fade	Readjust the drip rate.

6.22 (158) \* Manual Drair

3.07 (154) \*\*



# Series 1 FRLs

#### F07-Series Carded Miniature Filters

#### Features

- 5 micron element
- 1 oz. reservoir
- Transparent bowl

# Specifications Inlet pressure 150 PSI maximum

\*\* minimum clearance required

1.1 (28)

1.63 (41)

1.63 (41)

1.1 (28)

1.63 (41)

\*\* minimum clearance required to remove bowl

7.21 (183)

8.41 (214) \*\*

Manual Drair

8.26 (210) \*\*

Drair

1.63 (42)

inimum	clearar	nce	required
to re	move b	oow	1

0.95 (24) (64)

2.52 (64

(104) c Drair 4.25

# Maximum temperature: 125°F (52°C) Port Flow Automatic Drain Size (SCFM) Part # Part # 1/4" 24 F07-200AC F07-200MC

#### **R07-Series Carded Miniature Regulator**

#### Features

- Relieving type
- Supplied with a GC620 gauge

#### Specifications

- Inlet pressure 250 PSI maximum
- Maximum temperature: 150°F (66°C)
- Pressure range 5-100 PSI

Port	Flow	with Gauge
Size	(SCFM)	Part #
1/4"	15	R07-200RGC

#### L07-Series Carded Miniature Lubricator

# Feature

# • 1 oz. reservoir

#### Specifications

- Inlet pressure 150 PSI maximum
- Maximum temperature: 125°F (52°C)

Port	Flow	with Transparent Bowl
Size	(SCFM)	Part #
1/4"	14	L07-200AC



#### Features

- Relieving type
- 5 micron element
- 1 oz. reservoir
- Push-to-lock adjusting knob
- Supplied with a GC620 gauge
- Bowl guard not available
- Transparent bowl

#### Specifications

- Pressure range 5-100 PSI
- Inlet pressure 150 PSI maximum
- Maximum temperature: 125°F (52°C)

Port	Flow	Automatic Drain	Manual Drain
Size	(SCFM)	Part #	Part #
1/4"	14	B07-202AGC	B07-202MGC

NOTE: FRLs are designed for air service only, unless otherwise indicated. SCFM ratings given at 150 PSIG inlet pressure. SCFM ratings given at 100 PSIG inlet pressure for regulators, 90 PSIG all others.







	1.65 (42)	e s	
Without Drain Aanual Drain	0.38 (10) 1.65 5.12 (130) 1.65 Manual Drain	4.72 (120) Without Drain	Spec • Inl • Ma
** minimum clear to remove			

(68)

2.67

5.29 (160)

164) Drain

6.44 I Manue



#### **F07-Series Miniature Filters**

#### Specifications Features

- Inlet pressure 150 PSI maximum • 5 micron element
  - Maximum temperature: 125°F (52°C)
- Transparent

•

1 oz. reservoir	Maximum temperature: 125°F (52
Transparent bowl	

Specifications

Port Size	Flow (SCFM)	Automatic Drain Part #	Manual Drain Part #
1/8"	19	F07-100A	F07-100M
1/4"	24	F07-200A	F07-200M

NOTE: SCFM ratings given at 90 PSIG inlet pressure.

#### **R07-Series Miniature Regulators**

#### F

- with a GC620 gauge Panel nut not included

#### · Inlet pressure 300 PSI max. Maximum temperature: 150°F

- (66°C) · Regulation at flows up to 22
- SCFM at 100 PSIG
- Pressure range 5-100 PSI

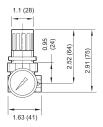
Port Size	Flow (SCFM)	with Gauge Part #	without Gauge Part #
1/8"	14	R07-100RG	R07-100R
1/4"	15	R07-200RG	R07-200R

6.22 (158) \*\* Manual Drain 10)38 4.25 (108) 6.07 (154) Dra 10 (104) \*\* minimum clearance to remove bow

Manual

.63 (42)

0.91



NOTE: SCFM ratings given at 100 PSIG inlet pressure.

#### **B07-Series Miniature Filter / Regulators**

#### Features

- · Relieving type
- 5 micron element
- 1 oz. reservoir
- Push-to-lock adjusting knob •
- Supplied with a GC620
- gauge
- Bowl guard not available
- · Transparent bowl

Port Size	Flow (SCFM)	Automatic Drain Part #	Manual Drain Part #
1/8"	13	B07-102AG	B07-102MG
1/4"	24	B07-202AG	B07-202MG

NOTE: SCFM ratings given at 150 PSIG inlet pressure.

#### **L07-Series Miniature Lubricators**

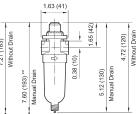
#### Feature

1 oz. reservoir

#### Specifications

- Inlet pressure 150 PSI maximum
- Maximum temperature: 125°F (52°C)

	1	· · ·
Port Size	Flow (SCFM)	Transparent Bowl Part #
1/8"	10	L07-100A
1/4"	14	L07-200A



\*\* minimum clearance to remove bowl





eatures	
Relieving type	
RG models supplied	
with a GC620 gauge	

- Specifications Inlet pressure 150 PSI maximum
- Maximum temperature: 125°F (52°C)
- Pressure range 5-100 PSI
- 8.41 (214)\* 5.44 .26 (210) 29 1.63 (41)

1.1 (28







2.52

7 (98) 1 Drain 3.72 (94) Itomatic Drain

8.87 (§

0.95

(78)

5



# Series 1 FRLs

#### **P1A-Series Miniature Combination Units**

#### Features

- 1 oz. reservoir
- · Supplied with a GC620 gauge
- Transparent bowl

#### Specifications

1.65

8.31 (211)

- Inlet pressure 150 PSI maximum
- Maximum temperature: 125°F (52°C)
- Pressure range: 5-125 PSI •

Port Size	Flow (SCFM)	Automatic Drain Part #	Manual Drain Part #
1/8"	10	P1A-100A	P1A-100M
1/4"	14	P1A-200A	P1A-200M



#### Features

- Transparent bowl
- · Requires only two pipe connections

#### Specifications

- Inlet pressure 150 PSI maximum
- Maximum temperature: 125°F (52°C)
- Pressure range: 5-125 PSI •

Port Size	Flow (SCFM)	Automatic Drain Part #
1/8"	10	PTH-100AG
1/4"	14	PTH-200AG

#### **F72-Series Sub-Compact Airline Filters**

#### **Features**

- Particle removal per ISO 8573-1, Class 5, and Class 3
- · 40 micron element
- 2 oz. reservoir
- Quick-release bayonet bowl
- · Prismatic lens liquid level indicator

#### Specifications

- Inlet pressure:
- transparent bowl: max pressure 150 PSIG (10 bar) and temperature range -30°F to 125°F (-34°C to 50°C)
- metal bowl: max pressure 150 PSIG (10 bar) and temperature range -30°F to 150°F (-34°C to 66°C)

#### **Transparent Bowl**

Port	Flow	Semi-Automatic Drain	Manual Drain
Size	(SCFM)	Part #	Part #
1/4"	55	F72G-2A	F72G-2M

#### **Metal Bowl and Sight Glass**

Port	Flow	Semi-Automatic Drain	Manual Drain
Size	(SCFM)	Part #	Part #
1/4"	55	F72G-2A-MB	F72G-2M-MB





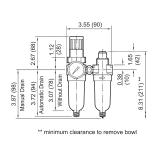


with transparent bowl



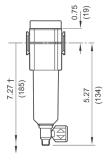
with metal bowl

NOTE: SCFM ratings at 100 PSIG inlet pressure for regulators, 90 PSIG all others. FRLs are designed for air service only, unless otherwise indicated. Λ

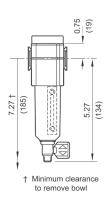


5.47 (139)

\*\* minimum clearance to remove bow



† Minimum clearance to remove bowl



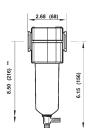
#### **F73-Series Compact Airline Filters**

#### **Features**

- Particle removal per ISO 8573-1, Class 5, and Class 3
- 40 micron element
- 4 oz. reservoir
- Quick-release bayonet bowl Prismatic lens liquid level . indicator

# Specifications

 Inlet pressure: - transparent bowl: max pressure 150 PSIG (10 bar) and temperature range -30°F to 125°F (-34°C to 50°C) - metal bowl: max pressure 250 PSIG (17 bar) and temperature range -30°F to 150°F (-34°C to 66°C)



Transparent	Bowl
-------------	------

Port Size	Flow (SCFM)	Automatic Drain Part #	Manual Drain Part #
1/4"	53	F73G-2A	F73G-2M
3/8"	65	F73G-3A	F73G-3M
1/2"	69	F73G-4A	F73G-4M

#### Metal Bowl and Sight Glass

Port Size	Flow (SCFM)	Automatic Drain Part #	Manual Drain Part #
1/4"	53	F73G-2A-MB	F73G-2M-MB
3/8"	65	F73G-3A-MB	F73G-3M-MB
1/2"	69	F73G-4A-MB	F73G-4M-MB

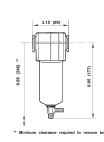
#### **F74-Series Standard Airline Filters**

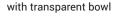
#### **Features**

- · Particle removal per ISO 8573-1, Class 5, and Class 3
- 40 micron element
- 7 oz. reservoir
- Quick-release bayonet bowl
- · Prismatic lens liquid level indicator

#### Specifications

- · Inlet pressure:
  - transparent bowl: max pressure 150 PSIG (10 bar) and temperature range -30°F to 125°F (-34°C to 50°C)
  - metal bowl: max pressure 250 PSIG (17 bar) and temperature range -30°F to 150°F (-34°C to 66°C)





with transparent bowl

with metal bowl



with metal bowl

#### **Transparent Bowl and Guard**

Port Size	Flow (SCFM)	Automatic Drain Part #	Manual Drain Part #
3/8"	112	F74G-3A	F74G-3M
1/2"	140	F74G-4A	F74G-4M
3/4"	140	F74G-6A	F74G-6M

#### Metal Bowl and Sight Glass

Port Size	Flow (SCFM)	Automatic Drain Part #	Manual Drain Part #
3/8"	112	F74G-3A-MB	F74G-3M-MB
1/2"	140	F74G-4A-MB	F74G-4M-MB
3/4"	140	F74G-6A-MB	F74G-6M-MB

NOTE: See pages 27-32 for accessories.

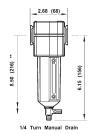
FRLs are designed for air service only, unless otherwise indicated. SCFM ratings at 90 PSIG inlet pressure.



246)

69.

# Minimum clearance required to remove bowl



\*\* Minimum clearance required to remove bowl

3.15 (80)





#### F17, F18-Series Jumbo Airline Filters

#### Features

- General purpose with low pressure drop and excellent water
- removal characteristics
- 40 micron element
- 1 qt. reservoir Specifications
- Inlet pressure:
- transparent bowl: max pressure 150 PSIG (10 bar) and temperature range -30°F to 125°F (-34°C to 50°C)
  metal bowl: max pressure 250 PSIG (17 bar) and temperature range -30°F to 175°F (-34°C to 80°C)

#### Metal Bowl and Sight Glass

Port Size	Flow (SCFM)	Automatic Drain Part #	Manual Drain Part #
3/4"	325	F17-600A	F17-600M
1"	425	F17-800A	F17-800M
1-1/4"	425	F17-A00A	F17-A00M
1-1/2"	425	F17-B00A	F17-B00M





#### Features 40 micron element

- Quick-release bayonet bowl .
- Prismatic lens liquid level indicator
- 7 oz. reservoir
- Specifications
- Inlet pressure: max pressure 250 PSIG (17 bar) and temperature range -30°F to 175°F (-34°C to 80°C)

#### Metal Bowl and Sight Glass

Port	Flow	Automatic Drain	Manual Drain
Size	(SCFM)	Part #	Part #
2"	1400	F18-C00A	F18-C00M

#### **F74-Series Oil Removal Filters**

#### **Features**

- · Provides air quality class 2 hydrocarbon and class 1 particulate removal per ISO 8573-1
- Element removes particles down to 0.01mm. Maximum remaining oil content of air leaving the filter is 0.01 ppm at 70°F (21°C) with an inlet concentration of 8 ppm
- · For maximum service life install a general purpose filter upstream of the oil removal filter

- · Service life indicator turns from green to red when element needs to be replaced
- In-line or modular installation
- Quick-release bayonet bowl Prismatic lens liquid level .
- indicator

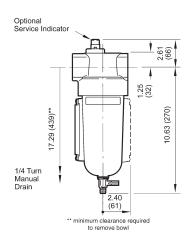
#### Specifications

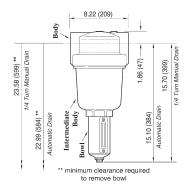
• Inlet pressure: 250 PSIG (17 bar) and temperature range -30°F to 150°F (-34°C to 65°C)

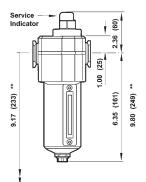
Port Size	Flow (SCFM) Saturated	SCFM Dry	Automatic Drain Part #
3/8"	35	70	F74C-3A-MB
1/2"	35	75	F74C-4A-MB
1/2"	60	100	F74H-4A-MB
3/4"	60	120	F74H-6A-MB

NOTE: See pages 27-32 for accessories.

FRLs are designed for air service only, unless otherwise indicated. SCFM ratings at 90 PSIG inlet pressure.







\*\* Minimum clearance required to remove bowl.

#### F74-Series Oil Vapor Removal Filters

#### Features

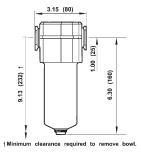
- Provides air quality class 1 particulate removal per ISO 8573-1, when used with the F74C series
- For maximum service life install a general purpose filter and an oil removal filter upstream of the oil vapor removal filter
- · Carbon cartridge element provides long service life
- Activated carbon cartridge filter element absorbs oil vapors and removes most hydrocarbon odors
- · In-line or modular installation
- Quick-release bayonet bowl
- Metal bowl

#### Specifications

- Inlet pressure: max pressure 250 PSIG (17 bar) and temperature range -30°F to 150°F (-34°C to 65°C)
- Filter and element designs optimizes air velocity and contact time to reduce oil content of air leaving the filter to 0.003 ppm at 70°F (21°C)
- Minimum service life of 400 hours can be expected if the vapor removal filter is protected upstream by an oil removal (coalescing) filter and if the filtration temperature is in the region of 70° to 80°F (21° to 26°C), above this range, oil vapor content of compressed air increases substantially and element service life is reduced

Port Size	Flow (SCFM)	Automatic Drain with Metal Bowl Part #
3/8"	21	F74V-3A-MB
1/2"	21	F74V-4A-MB

NOTE: SCFM ratings at 90 PSIG inlet pressure.





#### **R72-Series Sub-Compact Regulators**

#### Features

- In-line or modular installation
- Two full flow 1/8" NPT gauge ports
- RG models supplied with GC620 gauge

#### Specifications

- To order 0-60 PSI range consult Dixon®
- Pressure range: 5-150 PSI
- Inlet pressure: 300 PSI
- Maximum temperature: 150°F (66°C)



Port Size	Flow (SCFM)	with Gauge Part #	without Gauge Part #
1/4"	70	R72G-2RG	R72G-2R
3/8"	70	R72G-3RG	R72G-3R

#### **R73-Series Compact Regulators**

#### Features

- In-line or modular installation
- Relieving type
- Two full flow 1/4" NPT gauge ports
- RG models supplied with GC230 gauge

#### Specifications

- To order 0-60 PSI range consult Dixon
- Pressure range: 5-150 PSI
- Inlet pressure: 300 PSI
- Maximum temperature: 175°F (80°C)

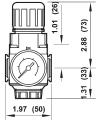
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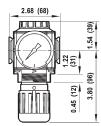
Port Size	Flow (SCFM)	with Gauge Part #	without Gauge Part #
1/4"	91	R73G-2RG	R73G-2R
3/8"	144	R73G-3RG	R73G-3R
1/2"	144	R73G-4RG	R73G-4R



NOTE: SCFM ratings given at 150 PSIG inlet pressure

FRLs are designed for air service only, unless otherwise indicated. A See pages 27-32 for accessories.











#### Series 1 FRLs **R74-Series Standard Regulators**

#### Specifications

- In-line or modular installation Pressure range: 5-150 PSI
  - Inlet pressure: 300 PSI
    - Maximum temperature: 175°F (80°C)
  - RG models supplied with • To order 0-60 PSI range consult Dixon®

GC230 gauge		consult	consult Dixon <sup>®</sup> .	
Port Size	Flow (SCFM)	with Gauge Part #	without Gauge Part #	
3/8"	208	R74G-3RG	R74G-3R	
1/2"	220	R74G-4RG	R74G-4R	
3/4"	220	R74G-6RG	R74G-6R	

#### R17, R18-Series Jumbo Regulators

#### Specifications

175°F (79°C)

- In-line or modular installation Pressure range: 5-125 PSI
- Relieving type Inlet pressure: 300 PSI • Two full-flow 1/4" NPT Maximum temperature:
  - gauge ports
  - RG models supplied with GC230 dauge

Gezoù gauge				
Port Size	Flow (SCFM)	with Gauge Part #	without Gauge Part #	
3/4"	440	R17-600RG	R17-600R	
1″	480	R17-800RG	R17-800R	
1-1/4"	400	R17-A00RG	R17-A00R	
1-1/2"	440	R17-B00RG	R17-B00R	

NOTE: SCFM ratings given at 150 PSIG inlet pressure

### **Features**

**Features** 

Features

Relieving type

gauge ports

Two full flow 1/4" NPT

- Relieving type • Two full flow 1/4" NPT
- gauge ports · RG model supplied with
- GC230 gauge
- Specifications
- 5-125 PSI range
- Inlet pressure: 450 PSI · Maximum temperature:
- 175°F (79°C)

Port Size	Flow (SCFM)	with Gauge Part #	without Gauge Part #	
2"	2000	R18-C05RG	R18-C05R	
NOTE: SCFM ratings given at 100 PSIG inlet pressure				

#### **R11-Series General T-Handle Regulators**

Floating valve pin provides positive seating and dependability. Large diaphragm provides guick response to flow demands and line pressure changes. Balanced valve reduces inlet pressure variations on outlet pressure.

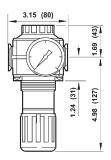
- T-handle adjustment
- Supplied with GC620 gauge

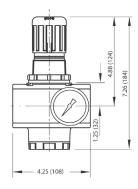
**Features** 

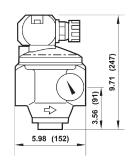
- Specifications • Pressure range: 5-125 PSI
- Inlet pressure: 400 PSI Maximum temperature:
  - 175°F (79°)

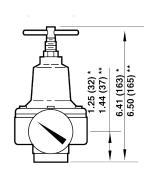
Port Size	Flow (SCFM)	with Gauge Part #
1/4"	110	R11-013RG
3/8"	110	R11-037RG
1/2"	260	R11-061RG

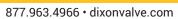
NOTE: SCFM ratings given at 150 PSIG inlet pressure FRLs are designed for air service only, unless otherwise indicated. See pages 27-32 for accessories.









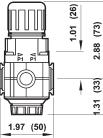




#### **R72-Series Manifold Regulators**

Manifold up to six regulators on a single air supply. Design allows in-line installation with hex nipple or modular installation with 72-series accessories.

(26) 1.01 (23) 2.88 (33) 3 1.97 (50)



#### **Specifications**

Specifications

(60°C)

Pressure range: 5-125 PSI

Maximum temperature: 140°F

Inlet pressure: 3,000 PSI

- Pressure range: 5-150 PSI
- Inlet pressure: 300 PSI • Maximum temperature:
- 150°F (66°C)



Port Size	Flow (SCFM)	with Gauge Part #	without Gauge Part #
1/4"	83	R72M-2RG	R72M-2R
3/8"	83	R72M-3RG	R72M-3R

NOTE: SCFM ratings at 150 PSIG.

· RG models supplied with

GC620 gauge



#### Applications

Feature

- · UL listed for service with carbon dioxide, water, pumped air, nitrogen, argon, helium, krypton, neon, and xenon
- Not to be used with flammable gases

#### Features

- Relieving type
- · Two ports for high pressure and two ports for service





Port	Flow	without Gauge
Size	(SCFM)	Part #
1/4"	10	R83-200R

NOTE: SCFM ratings given at 1000 PSIG inlet pressure.

#### **R91-Series Miniature Water Regulator**

#### Application

· Designed for use with deionized water and potable water systems, plastic and metal components in contact with fluid are approved by the National Sanitation Foundation (NSF) or meet Food and Drug Administration (FDA) recommendations for use in potable water systems

#### **Features**

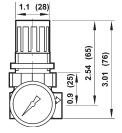
- Non-relieving type
- Supplied with GC620 gauge
- Food grade elastomers

#### Specifications

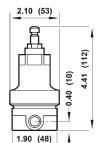
- Inlet pressure: 150 PSI
- Maximum temperature: 125°F (52°C)
- Pressure range 5-125 PSIG

Port	Flow	with Gauge
Size	(GPM)	Part #
1/4"	1.75	R91-221RG





NOTE: SCFM ratings given at 100 PSIG inlet pressure FRLs are designed for air service only, unless otherwise indicated. See pages 27-32 for accessories.





with transparent bowl

with metal bowl



#### **R43-Series Water Pressure Regulators**

#### Application

 Used in water systems to reduce and maintain pressure at a nearly constant level despite changes in the inlet pressure and changes in downstream flow requirements

Specifications

Pressure range: 5-125 PSI

- water service: 35° to 200°F

- air service: -30° to 200°F

 Inlet pressure: 400 PSI • Temperature range:

(2°C to 93°C)

#### **Features**

- T-handle adjustment
- Brass body and aluminum bonnet
- Non-relieving type
- Gauge port is full-flow and
- can be used as an outlet port
  - Supplied with GC230 gauge (-34°C to 93°C)

Port Size	Flow (GPM)	with Gauge Part #
1/4"	5	R43-201RG
3/8"	5	R43-301RG
1/2"	10	R43-406RG

#### 11-009-Series Water Regulators

#### Application

 Balanced valve minimizes effects of the inlet pressure variations on outlet pressure

#### Features

- T-handle adjustment
- Non-relieving type Body, valve, and bottom
- plug are brass; bonnet is aluminum and steel Elastomers are nitrile

•	Inlet pressure: 400 PSI
٠	Temperature range:

Specifications

- water service: 35° to 200°F (2° to 93°C) - air service: -30° to 200°F (-34° to 93°C)

Pressure range: 5-125 PSIG

Port Size	Flow (GPM)	without Gauge Part #
3/4"	27.5	11-009-065
1″	27.5	11-009-081

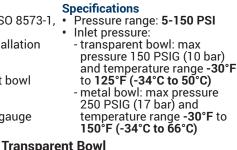
#### **B72-Series Sub-Compact Filter/Regulators**

#### Features

Port

Size 1/4"

- Particle removal per ISO 8573-1 Class 5, and Class 3
- In-line or modular installation
- 40 micron element
- 2 oz. reservoir
- Quick-release bayonet bowl
- Prismatic lens liquid level indicator
- Supplied with GC620 gauge



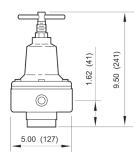
Flow (SCFM)	Semi-Automatic Drain Part #	Manual Drain Part #			
80	B72G-2AG	B72G-2MG			
	Metal Bowl and Sight	Glass			

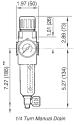
	<u> </u>				
Port Size	Flow (SCFM)	Semi-Automatic Drain Part #	Manual Drain Part #		
1/4"	80	B72G-2AG-MB	B72G-2MG-MB		
3/8"	80	B72G-3AG-MB	B72G-3MG-MB		

NOTE: SCFM ratings given at 150 PSIG inlet pressure FRLs are designed for air service only, unless otherwise indicated. See pages 27-32 for accessories.

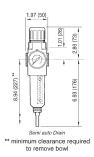








\*\* minimum clearance required to remove bowl





	0	pecifications
1,	٠	Pressure range: 5-150 F
	٠	Inlet pressure:
		- transparent bowl: max
		pressure 150 PSIG (10



2.68 (68)

1/4 Turn Manual Drair

\*\* minimum clearance required

to remove bowl 2.68 (68)

3.50 (216)

8.15 (207)

0.45



# Series 1 FRLs

#### **B73-Series Compact Filters/Regulators**

#### Features

- Particle removal per ISO 8573-1, Class 5, and Class 3
- In-line or modular installation
- 40 micron element
- 3.5 oz. reservoir
- Quick-release bayonet bowl
- Prismatic lens liquid level indicator
  Supplied with GC230 gauge

#### Specifications

Port

Size

1/4"

3/8"

1/2"

Port

Size

#### Pressure range: 5-150 PSI

Inlet pressure:

Flow

(SCFM)

78

123

123

Flow

(SCFM)

- transparent bowl: max pressure 150 PSIG (10 bar) and

**Automatic Drain** 

Part #

B73G-2AG

B73G-3AG

B73G-4AG

**Automatic Drain** 

Part #

B73G-2AG-MB

B73G-3AG-MB B73G-4AG-MB

temperature range -30°F to 125°F (-34°C to 50°C) - metal bowl: max pressure 250 PSIG (17 bar) and temperature range -30°F to 175°F (-34°C to 80°C) **Transparent Bowl** 

Metal Bowl and Sight Glass

**Manual Drain** 

Part #

B73G-2MG

B73G-3MG

B73G-4MG

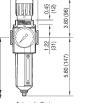
**Manual Drain** 

Part #

B73G-2MG-MB

B73G-3MG-MB

B73G-4MG-MB



\*\* minimum clearance required





- 7 oz. reservoir
- Relieving type •
- Supplied with GC230 gauge •

#### Specifications

- Pressure range: 5-150 PSI
- Inlet pressure:
  - transparent bowl: max pressure 150 PSIG (10 bar) and temperature range -30°F to 125°F (-34°C to 50°C)
  - metal bowl: max pressure 250 PSIG (17 bar) and temperature range -30°F to 175°F (-34°C to 80°C)

#### **Transparent Bowl and Guard**

Port Size	Flow (SCFM)	Automatic Drain Part #	Manual Drain Part #
1/2"	212	B74G-4AG	B74G-4MG
3/4"	212	B74G-6AG	B74G-6MG

#### Metal Bowl and Sight Glass

Port Size	Flow (SCFM)	Automatic Drain Part #	Manual Drain Part #
3/8"	163	B74G-3AG-MB	B74G-3MG-MB
1/2"	212	B74G-4AG-MB	B74G-4MG-MB
3/4"	212	B74G-6AG-MB	B74G-6MG-MB

NOTE: SCFM ratings given at 150 PSIG inlet pressure

FRLs are designed for air service only, unless otherwise indicated. See pages 27-32 for accessories.









with metal bowl

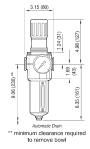


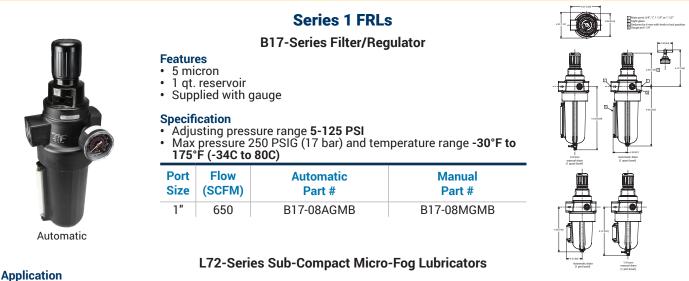


with metal bowl



3.15 (80)





- Micro-fog lubricators, identified by a red adjusting screw, are used for applications containing one or more points of lubrication, cylinders, and multiple or single tools
- Air flow through the lubricator lifts oil from the reservoir to the sight-feed dome; oil is dropped into the fog generator and • atomized into a fine mist; lightweight particles are delivered downstream for lubrication; heavier particles fall back into the reservoir
- The micro-fog lubricator delivers 10% of the oil drops visible through the transparent sight-feed dome
- · Micro-fog lubricators cannot be filled under pressure

#### Features

- 2 oz. reservoir
- In-line or modular installation
- Quick release bayonet bowl
- Micro-fog design delivers aerosol mist
- Specifications
- Recommended lubricants: misting type oil rated 50 to 200 SSU (ISO Grade 7 to 46) at **100°F (38°C)**
- Maximum operating conditions:
- transparent bowl: max pressure 150 PSIG (10 bar) and
- temperature range -30°F to 125°F (-34°C to 51°C) metal bowl: max pressure 250 PSIG (17 bar) and temperature range -30°F to 150°F (-34°C to 66°C)

Port	Flow	Transparent Bowl	Metal Bowl
Size	(SCFM)	Part #	Part #
1/4"	51	L72M-2	L72M-2MB

NOTE: SCFM ratings given at 90 PSIG inlet pressure.

#### L73-Series Compact Micro-Fog Lubricators

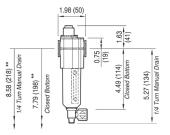


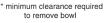
- 4 oz. reservoir In-line or modular installation
- Quick release bayonet bowl
- Micro-fog design delivers
- aerosol mist
- Specifications **Recommended lubricants:** misting type oil rated 50 to
  - 200 SSU (ISO Grade 7 to 46) at 100°F (38°C)
- Maximum operating conditions: transparent bowl: max pressure 150 PSIG (10 bar) and temperature range
  - -30°F to 125°F (-34°C to 51°C) - metal bowl: max pressure 250 PSIG (17 bar) and temperature range -30°F to 175°F (-34°C to 80°C)

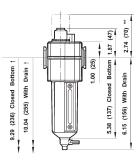
Port Size	Flow (SCFM)	Transparent Bowl Part #	Metal Bowl Part #
1/4"	60	L73M-2	L73M-2MB
3/8"	60	L73M-3	L73M-3MB
1/2"	60	L73M-4	L73M-4MB

NOTE: SCFM ratings given at 90 PSIG inlet pressure

FRLs are designed for air service only, unless otherwise indicated. See pages 27-32 for accessories.







with transparent bowl



with transparent bowl



Applications
Micro-fog lubricators, identified by a red adjusting screw, are used for applications containing one or more points of lubrication, cylinders, and multiple, or single tools

#### Features

(276)

10.87

ox sigh

dome.

- Air flow through the lubricator lifts oil from the reservoir to the sight-feed dome; oil is dropped into the fog generator and atomized into a fine mist; lightweight particles are delivered downstream for lubrication; heavier particles fall back into the reservoir
- The micro-fog lubricator delivers 10% of the oil drops visible through the transparent sight-feed dome
- Micro-fog lubricators cannot be filled under pressure

#### L74-Series Standard Micro-Fog Lubricators

#### Features

- 7 oz. reservoir
- In-line or modular installation
- · Quick release bayonet bowl
- Micro-fog design delivers

#### aerosol mist

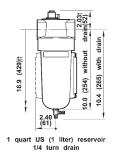
- SpecificationsRecommended lubricants:
- misting type oil rated 50 to 200 SSU (ISO Grade 7 to 46) at 100°F (38°C)
- Maximum operating conditions:
  - conditions:
    transparent bowl: max pressure 150 PSIG (10 bar) and temperature range -30°F to 125°F (-34°C to 51°C)
    metal bowl: max pressure 250 PSIG (17 bar) and temperature range -30°F to 175°F (-34° to 80°C)



transparent	bowl
-------------	------

Port Size	Flow (SCFM)	Transparent Bowl Part #	Metal Bowl Part #
3/8"	114	L74M-3	L74M-3MB
1/2"	154	L74M-4	L74M-4MB
3/4"	142	L74M-6	L74M-6MB
NIOTE	00514		

NOTE: SCFM ratings given at 90 PSIG inlet pressure.



5.13 (130)

2 and 5 gallon (8 and 20 liter) reservoir Optional pyrex sight-feed dome. Minimum clearance required to remove bowl

2.31 (59) (80)



1 qt. reservoir

Features

- Oil level sight gauge
- One turn threaded bowl attachment permits easy maintenance
- Specifications

  Inlet pressure: 250 PSI
  Maximum temperature
- Maximum temperature: 175°F (79°C)

Port Size	Flow (SCFM)	Metal Bowl with Sight Glass Part #
3/4"	160	L17-600A
1"	275	L17-800A
1-1/4"	275	L17-A00A
1-1/2"	275	L17-B00A

NOTE: SCFM ratings given at 90 PSIG inlet pressure.

#### 10-076-Series Jumbo General Purpose Oil-Fog Lubricators

#### Features

- · 2 gallon reservoir
- Oil flow can be positively set
  - Reservoir is ASME
- ir is ASMF
- Inlet pressure: 250 PSI
   Maximum temperature:
  - 175°F (79³C)

**Specifications** 

constructedOil level sight gauge

Port	Flow	Metal Bowl with Sight Glass
Size	(SCFM)	Part #
2"	1000	10-076-004

NOTE: SCFM ratings given at 100 PSIG inlet pressure. See pages 27-32 for accessories. See page 32 for air tool lubricant. FRLs are designed for air service only, unless otherwise indicated.





堀

35"

#### **Micro-Fog Lubricator with Pyrex Sight Feed Dome**

#### **Applications**

- · Designed for use with alcohol or other anti-freeze agents when units are installed in cold temperature environments
- · Micro-fog lubricators are used for applications containing one or more points of lubrication, cylinders, and multiple or single tools
- · Air flow through the lubricator lifts oil from the reservoir to the sight-feed dome; oil is dropped into the fog generator and atomized into a fine mist; lightweight particles are delivered downstream for lubrication; heavier particles fall back into the reservoir

#### **Features**

- · High-pressure sight feed dome with aluminum case and fluorocarbon O-rings and seals; high pressure sight glass on bowls and metal petcock drain
- The micro-fog lubricator delivers 10% of the oil drops visible through the transparent sight-feed dome
- Micro-fog lubricators cannot be filled under pressure

#### **L73-Series Compact**

#### **Features**

- 4 oz, reservoir
- In-line or modular installation
- Quick release bayonet bowl Micro-fog design delivers
- aerosol mist

#### Specifications

- · Recommended lubricants: misting type oil rated 50 to 200 SSU (ISO Grade 7 to 46)
- at 100°F (37°C)
- Inlet pressure: 250 PSI
- Maximum temperature: 175°F (79°C)

		1.87 (47) 2.74 (70) **
9.29 (236) Closed Bottom † 10.04 (255) With Drain †	1.00 (23)	5.38 (137) Closed Bottom 6.15 (156) With Drain

Port Size	Flow (SCFM)	Metal Bowl with Sight Glass Part #
3/8"	60	L73M-3MBPX

#### L74-Series Standard

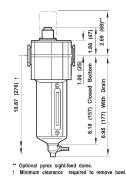
#### Features

- 7 oz. reservoir
- In-line or modular installation
- Quick release bayonet bowl
- Micro-fog design delivers aerosol mist

#### Specifications

- · Recommended lubricants: misting type oil rated 50 to 200 SSU (ISO Grade 7 to 46) at 100°F (37°C)
- Inlet pressure: 250 PSI Maximum temperature:
- 175°F (79°C)

Port Size	Flow (SCFM)	Metal Bowl with Sight Glass Part #
3/8"	114	L74M-3MBPX
1/2"	154	L74M-4MBPX
3/4"	142	L74M-6MBPX



NOTE: SCFM ratings given at 90 PSIG inlet pressure.

See pages 27-32 for accessories.

Air tool lubricant available. (part numbers DATL016, DATL128) FRLs are designed for air service only, unless otherwise indicated.





24

(276)

10.87

47)

Closed

(157) (177) V

6.18 5.95 (<sup>-</sup>

-feed dome. required to remove bowl.

vyrex sight clearance Nith



# Series 1 FRLs

#### L74-Series Standard Oil-Fog Lubricators

#### Application

• Oil-fog lubricators, identified by a green adjusting screw, are used for lubricating a single air tool or air motor and should be installed as near the device as possible

#### Features

- All the oil visible dropping through the transparent sight-feed dome goes to the airstream
- L72C, L73C, and L74C oil-fog lubricators can be filled under pressure
- In-line or modular installation
- Quick-release bayonet bowl
- 7 oz. reservoir

#### Specifications

- Maximum operating conditions:
  - transparent bowl: max pressure 150 PSIG (10 bar) and temperature range -30°F to 125°F (-34°C to 51°C)
  - metal bowl: max pressure 250 PSIG (17 bar) and temperature range -30°F to 175°F (-34°C to 80°C)
- Recommended lubricants: misting type oil rated 50 to 200 SSU (ISO Grade 7 to 46) at 100°F (37°C)

Port Size	Flow (SCFM)	Transparent Bowl Part #	Metal Bowl Part #
3/8"	118	L74C-3	L74C-3MB
1/2"	192	L74C-4	L74C-4MB
3/4"	186	L74C-6	L74C-6MB

#### L17-Series Jumbo Oil-Fog Lubricators

#### Application

• Oil-fog lubricators, identified by a green adjusting screw, are used for lubricating a single air tool or air motor and should be installed as close to the device as possible

#### Features

- 1 qt. reservoir
- Oil level sight gauge
- All the oil visible dropping through the transparent sight-feed dome goes to the airstream
- · One-turn threaded bowl attachment permits easy maintenance

#### Specifications

- Inlet pressure: 250 PSI
- Maximum temperature: 175°F (79°C)

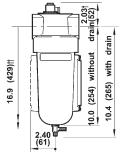
Port Size	Flow (SCFM)	Metal Bowl with Sight Glass Part #
3/4"	160	L17-600D
1"	275	L17-800D
1-1/2"	275	L17-B00D



NOTE: SCFM ratings given at 90 PSIG inlet pressure. See pages 27-32 for accessories. See page 32 for air tool lubricant.

FRLs are designed for air service only, unless otherwise indicated.





1 quart US (1 liter) reservoir 1/4 turn drain

#### **E73-Series Compact Combination Units**

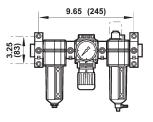
- **Features**
- 4 oz. reservoir
- Supplied with a G230 gauge
- Connected modularly
- Includes (2) clamps and wall mounting brackets #4314-52, (2) clamps #4314-51, and (2) NPT pipe adapters #4315-01.

#### Specifications

- 5-150 PSI range
- Inlet pressure:
  - transparent bowl: 150 PSI and 125°F (52°C) - metal bowl: 250 PSI and 175°F (79°C)



I ransparent Bowi			
Port Size	Flow (SCFM)	Automatic Drain Part #	Manual Drain Part #
1/4"	70	E73-2A	E73-2M
3/8"	70	E73-3A	E73-3M
1/2"	70	E73-4A	E73-4M
Matal Dawl			



#### Metal Bowl

Port Size	Flow (SCFM)	Automatic Drain Part #	Manual Drain Part #
3/8"	70	E73-3A-MB	E73-3M-MB
1/2"	70	E73-4A-MB	E73-4M-MB

#### E74-Series Standard Combination Units

#### **Features**

- 7 oz. reservoir
- · Models supplied with a GC230 gauge
- Connected modularly
- Includes (2) clamps and wall mounting brackets #4314-52, (2) clamps #4314-51, and (2) NPT pipe adapters

3/4"

Feature

140

Inlet pressure:

Specifications

- transparent bowl: 150 PSI and 125°F (52°C)
- metal bowl: 250 PSI and 175°F (79°C)
- Pressure range: 5-150 PSI

E74-6M-MB



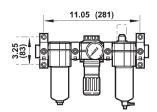
transparent bowl with guard



with metal bowls

Port Size	Flow (SCFM)	Automatic Drain Part #	Manual Drain Part #	
1/2"	150	E74-4A	E74-4M	
3/4"	140	E74-6A	E74-6M	
Metal Bowl and Sight Glass				
		5		
Port Size	Flow (SCFM)	Automatic Drain Part #	Manual Drain Part #	
		Automatic Drain	Manual Drain	

**Transparent Bowl and Guard** 



## **P8A Jumbo Combination Units**

#### Specifications 1 gt. reservoir Pressure range: 5-125 PSI

E74-6A-MB

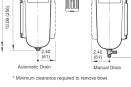
- Inlet pressure: 250 PSI
  - Maximum temperature: 175°F (79°C)

#### **Metal Bowl and Sight Glass**

Port Size	Flow (SCFM)	Automatic Drain Part #	Manual Drain Part #	
1"	275	P8A-860A	P8A-860M	

NOTE: SCFM ratings given at 90 PSIG inlet pressure.

FRLs are designed for air service only, unless otherwise indicated.



7.25 (184) \*\*

2.31 (59) Dia.

1.34 (34) Radius \*\* Minimum clearance to remove bowl.

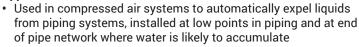
6.22 (158)



# Series 1 FRLs

#### 17-016-Series Drip Leg Automatic Drain

#### Application



#### Features

- Metal bowl
- Drain is ported to 1/8" NPT

#### Specifications

- Inlet pressure: 250 PSIG
- Maximum temperature: 175°F (79°C)

Port Size	Part #	
1/2"	17-016-107	



#### **Filter Elements**

Jsed On	Description	Part #
F07	5 micron	3652-11
F00	5 micron	3161-16
F08	40 micron	3161-18
	5 micron bronze	5311-01
F17	25 micron bronze	5311-02
	40 micron bronze	5311-03
	5 micron bronze	5882-11
F18	25 micron bronze	5882-12
	50 micron bronze	5882-13
F72	5 micron	5925-03
	40 micron	5925-02
F72	5 micron	4438-01
F73	40 micron	4438-03
	5 micron	4338-04
F74	40 micron	4338-05



5 micron element 5925-03

#### Filter Bowl / Bowl Guards

Used On	Description	Part #
F07	polycarbonate bowl with auto drain	3646-51
FUT	polycarbonate bowl with manual drain	3646-53
F08	transparent bowl with manual drain	3776-50
F17	metal bowl with petcock drain	5390-77
F72	transparent bowl with manual drain	4266-50RF
FIZ	transparent bowl with semi-automatic drain	4266-52RF
F73	transparent bowl with manual drain, 1/4 turn	4425-50RF
F/3	transparent bowl with auto drain	4425-51RF
F74	plastic bowl assembly with guard and 1/4 turn manual drain	4325-51R
F/4	plastic bowl assembly with guard and automatic drain	4325-52R



transparent bowl and guard 4325-51R



auto drain 3000-10



liquid level lens kit 4380-030

# **Series 1 FRLs Accessories**

#### **Filter Drains**

Used On	Description	Part #
	auto drain	3000-10
F17, F74	manual drain	619-50
	manual drain assembly	2796-52
F72, F73	auto drain	4000-51R
F72, F73	manual drain	619-50
F74	Inditudi urditi	019-50

#### **Filter Lens Kits**

Used On	Description	Part #
F72	liquid level lens kit	4380-020
F73	liquid level lens kit	4380-030
F74	high pressure dome sight glass kit	4380-051

#### **Filter Indicator Conversion Kit**

#### Features

- Allows addition of service life indicator in the field
- For general purpose and oil removal filters

Used On	Description	Part #
F72, F73, F74	service life indicator	5797-50



#### **Filter Service Kit**

Used On	Description	Part #
F17	O-rings, seals, and gaskets	5578-05
F18		5945-50
F73		4380-600
F74		4380-700

# Filter Oil/Vapor Removal Filters



Used On	Description	Part #
F74C	oil removal filter	4344-01
F74H	oil removal filter	4344-02
F74V	vapor removal filter	4341-01



# **Series 1 FRLs Accessories**

#### **Regulator Springs**

Used On	Pressure Ratings	Part #
R74	5-60 PSI	4332-01
	5-150 PSI	4332-02



#### **Tamper-Resistant Covers**

#### Features

- Helps prevent unauthorized pressure adjustment settingCover can be locked in place with up to four padlocks
- Installs on adjusting knob

Used On	Description	Part #
R72	tamper-resistant cover with seal wire	4255-51
R73		4455-51
R74		4355-51



#### **Regulator Panel Nuts**

Used On	Description	Part #
R07	plastic panel nut	2962-89
R08	plastic panel nut	5191-89
R17	metal panel nut	5226-97
R72	plastic panel nut	4248-89
R73	zinc panel nut	5191-88
R74	zinc panel nut	4348-89



**Regulator Diaphragm Relieving Kits** 



4248-89

Used On	Description	Part #
R07		3407-02
R08	-	5298-14
R11		529-03
R17	diaphragm, relieving	5578-02
R72		4381-500
R73	-	4381-600
R74		4381-700

4381-700

3407-02



3646-54

# **Series 1 FRLs Accessories**

#### Lubricator Bowl/Bowl Guards

Used On	Description	Part #
L07	polycarbonate bowl with manual drain	3646-54
L73	transparent bowl with manual drain	4425-50RL
L74	metal bowl with liquid level indicator and 1/4 turn manual drain	4303-77R
	transparent bowl with manual drain	4325-50R

#### Seal Wire

Feature



Provides tamper-resistant protection of the lubricator drip rate setting			
Used On	Description	Part #	
L73, L74	metal wire	2117-01	

#### Domes, Caps, and Plugs

Used On	Description	Part #
L08	quick-fill cap	18-011-024
L17, L74	quick-fill cap	18-011-021
L73, L74	aluminum fill plug	5301-55
L17, L72, L73, L74	sight feed dome (micro-fogging design)	4055-50
L72, L74	sight feed dome (oil-fogging design)	4055-51
174	high pressure sight feed dome	5605-50
L/4	liquid level indicator repair kit	4380-050

## **Lubricator Seal Kits**

Used On	Description	Part #
L17	O-rings, seals, and gaskets	5771-02
L73		4382-600
L74		4382-700





18-011-021



5605-50





# **Series 1 FRLs**

#### **Quick-Clamps and Brackets**

# Features

Quick-clamp

- · Provides modular installation capability
- · Flanges designated to slide into V grooves in clamp
- · Face-sealing O-rings provide a positive seal when clamp is closed and screw tightened

#### Bracket for quick-clamp

Used On Filter/

· Provides secure mounting to a wall, machine panel, or other flat surface



quick-clamp

bracket



quick-clamp with bracket

Regulator/ Lubricator Series	Description	Part #
L72	quick-clamp	4214-51
F72	quick-clamp service kit (2 O-rings)	4384-570
R72	quick-clamp and bracket assembly	4214-52
	quick-clamp	4314-51
	quick-clamp service kit (2 O-rings)	4384-770
F73, F74, R73, R74, L72, L73	wall bracket for quick-clamp (uses 7/32" screws)	4313-50
	quick-clamp and bracket assembly	4314-52

#### **Blocks**

#### Features

· Installed with quick-clamps

· Provides additional outlets and manifolding capability

Used On Filter/ Regulator/ Lubricator Series	Description	Part #
F73, F74, R73, R74, L73, L74	porting block, three 1/4" PTF outlets	4316-50
	manifold block, three 3/4" PTF outlets	4328-50



block



manifold block

## **Pipe Adapters**

#### Features

· Installed with quick-clamps

- · Provides PTF connections to system piping
- · Sold individually

Used On Filter/ Regulator/ Lubricator Series	Description	Part #
	1/4" PTF connections	4215-02
L72, F72, R72	3/8" PTF connections	4215-03
	1/4" PTF connections	4315-01
F73, F74, R73,	3/8" PTF connections	4315-02
R74, L73, L74	1/2" PTF connections	4315-03
	3/4" PTF connections	4315-04



NOTE: Used on filters/regulators/lubricator series



6212-50

4324-50

18-025-003

5203-06



#### **Mounting Brackets**

Used On	Description	Part #
F07	mounting bracket only	5939-06
L07	mounting bracket only	5095-17
F17, L17	mounting bracket kit for 3/4" and 1" ported units	6212-50

#### **Wall Mounting Brackets**

#### Features

- · Alternate to quick-clamps and pipe adapters
- Used to secure to a wall, machine panel, or other flat surface
- Use close nipples to connect combination unit and then place in bracket

Used On Filter/ Regulator/ .ubricator Series	Description	Part #
L72, F72, R72	wall mounting bracket for all F72 series	4224-50
L73, F73, R72	wall mounting bracket for all F73 series	4424-50
L74, F74, R74	wall mounting bracket for all F74 series	4324-50

#### **Regulator Mounting Brackets**

Used On Filter/ Regulator/ Lubricator Series	Description	Part #
B07, R07	mounting bracket with plastic panel nut	18-025-003
B08, R08		5203-06
R17		5570-04

## **Air Tool Lubricants**

#### Application

· High grade lubricant prolongs the service life of air tools, cylinders, and accessories



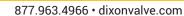
#### **Features**

- #10 weight lubricant
- · Compound is superior in performance to ordinary lubricants
- · Prohibits rust and removes moisture as it lubricates
- · Non-corrosive, non-reactive, non-detergent, and does not decompose
- · Easy pour spout helps prevent costly spills
- · Also for use with the in-line lubricators

Size	Part #	Optional Qty
1 pint	DATL016	12
1 gallon	DATL128	4



Pint



Series	; 1	FR	Ls



Notes



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