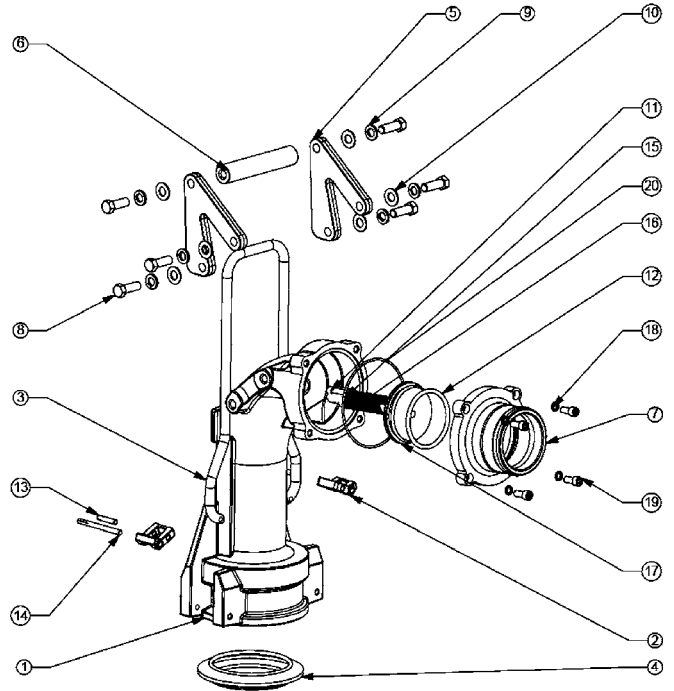


VR6100 Series Vapor Elbows

Bill of Materials

Item #	Description	Part #	Qty
1	body	---	1
2	cam	use kit VR6100CAK	2
3	handle	112138	1
4	seal	112140	1
5	side plate	use kit VR6100SPK	2
6	bar	use kit VR6100SPK	1
7	outlet adapter and O-ring	VR6000-6	1
8	side plate bolt	use kit VR6100SPHK	6
9	side plate lock washer	use kit VR6100SPHK	6
10	side plate flat washer	use kit VR6100SPHK	6
11	poppet bushing	VR6000-3	1
12	Viton® poppet seal	O-RING-AS-334	1
13	grooved pin .25X1.25 SS	use kit VR6100CAK	2
14	groove pin .25X3 SS	use kit VR6100CAK	2
15	poppet valve stand off	VR6000-5	1
16	poppet spring	L1110-L2287	1
17	poppet valve	VR6000-4	1
18	outlet lock washer	use kit 6000NPHK	4
19	outlet adapter bolt	use kit 6000NPHK	4
20	outlet O-ring	110319	1



Repair Kit

Part #	Description	Includes Item #
VR6100SPHK	replacement bolt and washer kit for side plates	8, 9, 10
VR6100SPK	replacement side plates, bar, bolts and washers kit	5, 6, 8, 9, 10
VR6100CAK	replacement (2) cam and pin kit	2, 13, 14
6000NPHK	adapter hardware kit (4) bolts and lock washers replacement seals	18, 19
112140	replacement seals	4